LOUISVILLE
MARLBORO LIGHTS KS REG SP/& 6'S
BRAND CODE-0660 (USA) /& 0663

EFFECTIVE DATE: 8/21/85

CIGARETTE SPECIFICATION.

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	84.0	MM	
CIGARETTE CIRCUMFERENCE	24.80	MM	
FILTER LENGTH	27.0	MM	
TIPPING LENGTH	31.000	MM	
PACK MOISTURE	(SP) 12.50/(6S) 13.10	%	
TOTAL R.T.D.	4.90	IN. H2O	
DILUTION TARGET	20.0 +/- 5.0	%	
TIPPING PAPER			
	62MM X 3200M WHITE MARL. TGL CaR-156 12-827-0 LASER PERF.		
TIPPING ADHESIVE			
	BULK: AJAX 563-6		61-001-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
MAX 80/S/3 : B-78097

GLUE PATCH SIZE : 6.5 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	MARLBORO LIGHTS KS SP (FTB - 6'S)		
FILLER CUTTING SIZE	30	CUTS PER INCH	
ROD LENGTH	57.0	MM	
ROD CIRCUMFERENCE	24.80	MM	
ROD R.T.D.		IN. H2O	
CIGARETTE PAPER			
	27.25MM X 6500M KC/DEM 137-1/EC 878		10-135-A
INK			
	MARLBORO BLACK #22493 (MARK 8)		60-920-A
	MARLBORO BLACK #37077 (MARK 9/9-5)		60-915-A
PRINT DIE	MACHINE NUMBER		
REASON FOR CHANGE	TOTAL RTD UPDATED TO CURRENT PRODUCTION AVERAGE.		

PREPARED BY: JOHN D. ELLIS DATE: 8/13/85
APPROVED BY: _____
OPERATIONS SERVICES PREVIOUS: 6/05/80

2057683397

Source: https://www.industrydocuments.ucsf.edu/docs/klhm0004